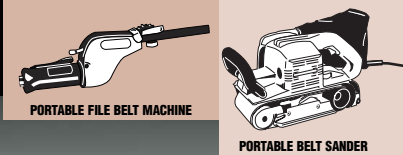


FILE AND PORTABLE BELTS



PORTABLE FILE BELT MACHINE

PORTABLE BELT SANDER

File belt specifications to perform on the most demanding, intricate shapes, profiles and materials. Portable belts are ideal for all your metal and woodworking applications.

Typical File Belt Applications

- Light weld removal and blending
- Shape and contour sanding
- Surface preparation prior to coating and plating
- Removing cutting tool marks from molds and dies
- General clean-up and finishing

Typical Portable Belt Applications

- Grinding and finishing of all metals
- Blending of welds
- Sanding and finishing of wood
- Glass seaming and polishing



FILE AND PORTABLE BELTS

BEST Norton SG Blaze R980 Belts – For greatest productivity

FEATURES	BENEFITS
<ul style="list-style-type: none"> • Next generation cooler cutting SG ceramic abrasive grain 	<ul style="list-style-type: none"> • Lasts 50% to 200% longer on mild and carbon steel, stainless, cobalt, chrom, inconel and titanium • Cuts 20% faster than the current generation of grinding belts • Longer belt life • Better metal integrity • Greater productivity; lowest total grinding costs
<ul style="list-style-type: none"> • Improved Y-weight polyester waterproof cloth backing 	<ul style="list-style-type: none"> • Significantly improved belt life due to better grain adhesion • Edge-fray resistance • Improved body retention during use for more consistent grinding throughout belt life
<ul style="list-style-type: none"> • Improved resin bond system 	<ul style="list-style-type: none"> • Improved grain-retention; cooler cutting during the life of the belt
<ul style="list-style-type: none"> • Advanced “supersize” grinding lubricant 	<ul style="list-style-type: none"> • Cooler cutting during the life of the belt • Improved part finish and integrity



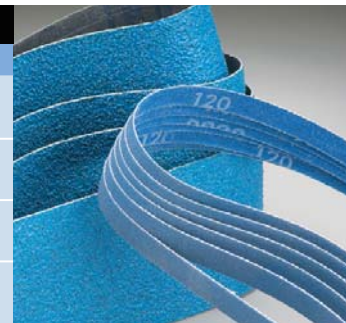
BEST Norton SG R981 Belts – Ideal for heat-sensitive jobs

FEATURES	BENEFITS
<ul style="list-style-type: none"> • Patented Norton SG ceramic aluminum oxide abrasive 	<ul style="list-style-type: none"> • Exceptional life and value, especially on hard-to-grind alloys • Aggressive cut rate • Sharpness maintained throughout life of the belt
<ul style="list-style-type: none"> • Grinding aid coating 	<ul style="list-style-type: none"> • Cooler cut, burn-free grinding of heat-sensitive materials • Minimizes loading
<ul style="list-style-type: none"> • Significant performance upgrade through improved, durable Y-wt polyester, waterproof cloth backing 	<ul style="list-style-type: none"> • Improved grain adhesion, reduced edge-fray and better body retention, result in longer life and product consistency



BETTER NorZon Plus R823 Belts – The choice for stainless steel

FEATURES	BENEFITS
<ul style="list-style-type: none"> • Premium self-sharpening zirconia alumina abrasive 	<ul style="list-style-type: none"> • Aggressive, rapid cut rate
<ul style="list-style-type: none"> • Improved grain adhesion, durable grain coating 	<ul style="list-style-type: none"> • Longer life
<ul style="list-style-type: none"> • Waterproof for use on a broad range of materials 	<ul style="list-style-type: none"> • Versatile
<ul style="list-style-type: none"> • Strong X-wt polyester backing, available in finer grit range 	<ul style="list-style-type: none"> • For moderate to heavy pressure applications





PORTABLE FILE BELT MACHINE

GOOD	Metalite R228 Belts – For metal and wood
FEATURES	BENEFITS
<ul style="list-style-type: none"> Aluminum oxide abrasive Strong X-wt cotton backing 	<ul style="list-style-type: none"> Aggressive cutting; resistant to heat Versatile



GOOD	Metalite R283 Belts – Versatility for all MRO applications
FEATURES	BENEFITS
<ul style="list-style-type: none"> P-graded premium aluminum oxide abrasive Semi-flexible backing 	<ul style="list-style-type: none"> Consistent, cool cut Tear and fray resistant



File Belts 1/4" to 1" wide, 12" to 30" long

SIZE W X L	GRIT	MIN./ STD. PKG.	BEST SG BLAZE R980†		BEST SG R981†		BETTER NORZON + R823‡		GOOD METALITE R283*	
			UPC NO.	JOINT/ FLEX	UPC NO.	JOINT/ FLEX	UPC NO.	JOINT/ FLEX	UPC NO.	JOINT/ FLEX
1/4 x 24	60 120	50/200	new!		78072756534	PG, S	78072728552 78072728550	PG, S PG, S	78072727548	PG, L
3/8 x 13	60 80	50/200						78072740295 78072736062	PG, S PG, S	
1/2 x 12	40 50 60 80 100 120	50/200	69957398018	PG, S	78072718700 78072718701 78072718702	PG, S PG, S PG, S	78072728745 78072728744	PG, S PG, S	78072727557	PG, L
1/2 x 18	40 60 80 120	50/200	69957398021 69957398022 69957398023	PG, S PG, S PG, S	78072718704 78072718705 78072718706	PG, S PG, S PG, S	78072728569 78072728568 78072728567	PG, S PG, S PG, S	78072727561 78072727560 78072727559 78072727558	PG, L PG, L PG, L PG, L
1/2 x 24	40 50 60 80 100 120	50/200	69957398024 69957398025 69957398026	PG, S PG, S PG, S	78072718707 78072718708 78072718709	PG, S PG, S PG, S	78072728564 78072728566 78072753076 78072728565	PG, S PG, S PG, S PG, S	78072727568 78072727567 78072727566 78072727565	PG, L PG, L PG, L PG, L
3/4 x 18	40 60 80 120	50/200	69957398027 69957398028 69957398029	PG, S PG, S PG, S	78072745691 78072756309 78072756308	PG, S PG, S PG, S	78072709590 78072758953	PG, S PG, S		
3/4 x 20-1/2	40 50 60 80 100 120	50/200	69957398030 69957398031 69957398032	PG, S PG, S PG, S	78072718714 78072718715 78072718716	PG, S PG, S PG, S	78072728560 78072728559	PG, S PG, S	78072727573	PG, L
1 x 12	60	50/200					78072753073	PG, S		
1 x 24	50	50/200			78072710374	PG, S				
1 x 30	60 80 120	50/200			78072718723 78072718724	PG, L PG, L	78072728583 78072728582	PG, L PG, L	78072727579 78072727577	PG, L PG, L

REFER TO PAGE 86 FOR JOINT AND FLEX DESCRIPTIONS. * P-GRADED † WATERPROOF



Starting Recommendations by Material

MATERIAL	HEAVY DUTY	GENERAL DUTY
Carbon Steel	Norton SG R981	Metalite R283, R228
Stainless Steel/Alloys	Norton SG Blaze R980	NorZon Plus R823
Cast Iron	Norton SG R981	Metalite R283, R228
Brass/Bronze	NorZon Plus R823	NorZon Plus R823
Aluminum	NorZon Plus R823	Metalite R283
Wood	NorZon Plus R823	Metalite R228



PORTABLE BELT SANDER

Portable Belts 3" to 4" wide, 15-1/2" to 24" long

SIZE W X L	GRIT	MIN./ STD. PKG.*	BEST NORTON SG R981†		GOOD METALITE R228	
			UPC NO.	JOINT/ FLEX	UPC NO.	JOINT/ FLEX
3 x 18	36	10/50			78072721666	Plyweld, RR
	50				78072721664	Plyweld, RR
	80				78072721662	Plyweld, RR
	120				78072721660	Plyweld, RR
3 x 21	40	10/50			78072721691	Plyweld, RR
	50				78072721690	Plyweld, RR
	60				78072721685	Plyweld, RR
	80				78072721680	Plyweld, RR
	100				78072721676	Plyweld, RR
3 x 24	120	10/50			78072721675	Plyweld, RR
	36				78072721770	Plyweld, RR
	40				78072721765	Plyweld, RR
	50				78072721760	Plyweld, RR
	60				78072721755	Plyweld, RR
	80				78072721750	Plyweld, RR
	100				78072721745	Plyweld, RR
	120				78072721740	Plyweld, RR
	150				78072721739	Plyweld, RR
	180				78072721736	Plyweld, RR
3-1/2 x 15-1/2	36	10/50	78072700783	Plyweld, RR	78072721997	Plyweld, RR
	60		78072718750	Plyweld, RR	78072722000	Plyweld, RR
	80		78072718751	Plyweld, RR	78072721995	Plyweld, RR
	120		78072718753	Plyweld, RR		
4 x 24	36	10/50			78072722058	Plyweld, RR
	40				78072722057	Plyweld, RR
	50				78072722056	Plyweld, RR
	60				78072722055	Plyweld, RR
	80				78072722050	Plyweld, RR
	100				78072722045	Plyweld, RR
	120				78072722044	Plyweld, RR

REFER TO PAGE 86 FOR JOINT AND FLEX DESCRIPTIONS.

† WATERPROOF

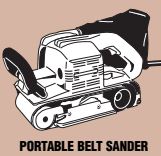


Recommended Grit Selection

ROUGH/HEAVY DUTY	INTERMEDIATE	FINISHING/POLISHING
36-50	60-100	100-120

File and Portable Belt Competitive Cross Reference

NORTON	3M	HERMES	KLINGSPOR	SAIT	SIA	VSM
Norton SG Blaze R980	977F, 777F, 967F		CS612YY			SK840X
Norton SG R981	963G, 963H, 967F					
NorZon Plus R823	551E Cubicut XE	RB844Y	CS411YX			KK715X
ADDITIONAL FILE BELTS						
Metalite R283	231D, 241E, 261E 311ED, 331D, 351E, 353E	RB317J, RB316EJ RB303 Flex	CS310XF		933A, 936A	KK711T, KK511J
ADDITIONAL PORTABLE BELTS						
NorZon Plus Job Pack	561D Y, 568D Y, 761D	RB484TY	CS411X	ZH		
Metalite R228	240DZ OPK, 260DZ OPK 241D, 248D, 251D 3411, 351D	RB316XOP RB372YOP RB346MX	CS311X CS310Y CS410	AOX IAX	2903XO 2905X 2920X 2928Y	KK511X KK711X
All Purpose Job Pack	270D, 270DZ, 272DZ 260D, 362RZ	RB316-34XOP	CS311X CS413Y			KK524X



PORTABLE BELT SANDER

Portable Belt Job Packs

BETTER NorZon Plus 3X Belt Job Packs	
FEATURES	BENEFITS
<ul style="list-style-type: none"> Premium, self-sharpening, zirconia alumina abrasive 	<ul style="list-style-type: none"> Aggressive, rapid cut rate, long life
<ul style="list-style-type: none"> Reversible butt splice 	<ul style="list-style-type: none"> Use in either direction for longer life
<ul style="list-style-type: none"> Open coat design, strong Y-wt backing 	<ul style="list-style-type: none"> Reduced loading, extended life
<ul style="list-style-type: none"> Tri-lingual, job specific application information 	<ul style="list-style-type: none"> Simplifies selection
<ul style="list-style-type: none"> Durable packages 	<ul style="list-style-type: none"> Minimize waste and damage Better product visibility Portable; ideal for wall merchandising and carrying to the job site



GOOD All Purpose Belt Job Packs	
FEATURES	BENEFITS
<ul style="list-style-type: none"> Aluminum oxide abrasive X-wt cotton backing 	<ul style="list-style-type: none"> Tough and durable, with an aggressive cutting action Versatile; ideal for metal and wood
<ul style="list-style-type: none"> Tri-lingual, job specific application information 	<ul style="list-style-type: none"> Simplifies selection
<ul style="list-style-type: none"> Durable packages 	<ul style="list-style-type: none"> Minimize waste and damage Better product visibility Portable; ideal for wall merchandising and carrying to the job site



SIZE: W X L	GRIT	STD. PKG. *	BETTER	GOOD
			NORZON PLUS 3X	ALL PURPOSE
			JOB PACK	JOB PACK
3 x 18	36	25	07660749260	
	50		07960749259	07660700964
	80		07660749258	07660700968
	120		07660749256	07660700969
3 x 21	36	25	07660749266	07660701741
	50		07660749265	07660701740
	80		07660749264	07660702064
	100		07660749263	07660702063
	120		07660749262	07660702062
3 x 24	36	25	07660749272	07660701743
	50		07660749271	07660701742
	80		07660749270	07660702067
	100		07660749269	07660702066
	120		07660749268	07660702065
4 X 24	36	25	07660749278	07660701745
	50		07660749277	07660701744
	80		07660749276	07660702069
	100		07660749275	
	120		07660749274	07660702068

* PACKED 5 BELTS PER JOB PACK; 5 JOB PACKS PER STANDARD PACKAGE.



Troubleshooting Guide

PROBLEM	POSSIBLE CAUSES	CORRECTION
Belt splice breakage	Tension too tight	Reduce tension
Reduced belt life	Too fine a grit	Use coarser grit
	Too high pressure	Reduce pressure